



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4464-041
Job Sheet 184179



Part No: D4464-041

Job Qty: 1 ea

Part Name: Fuel Tank Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP REV:A 11.11.23 NEW ISSUE DD VERF:EC IPP REV:B 12.03.08 AS PER DWG REV.B DD VERF:EC IPP REV:C 12.04.24 ECN 12-571 DD VERF:EC IPP REV:D 13.10.30 DWG REV PE1 DD VERF:JLM IPP REV:E 14.06.13 AS PER DWG REV.E DD VERF:JLM IPP REV:F 14.07.21 AS PER DWG REV.F DD VERF:JLM IPP REV:G 15.01.15 AS PER DWG REV.G DD VERF:JLM IPP REV:H 15.03.04 AS PER DWG REV.H9 DD VERF:JLM IPP REV:I 15.06.17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Large Fab-7		CPC
100	Large Fab	1 pcs	11/9/18	11/9/18	0.00	10.34	Large Fab 2		CPC
110	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC9		CPC
112	Small Fab	1 pcs	11/9/18	11/9/18	0.17	1.53	Small Fab-6		DAS 38
114	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC5		CPC
120	Large Fab	1 pcs	11/9/18	11/9/18	0.00	10.34	Large Fab 2		CPC
123	Small Fab	1 pcs	11/9/18	11/9/18	0.00	1.53	Small Fab-6		CPC
140	Large Fab	1 pcs	11/9/18	11/9/18	0.00	10.34	Large Fab 2		CPC
141	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC9		PD 13-12-05
142	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC5		PD 18-12-05
143	Outsource	1 pcs	11/9/18	11/9/18			SKY002-VC P00419725		DEC 18-12-9
145	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging2		DEC 18-12-9
147	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC6		38
150	HandFinish	1 pcs	11/9/18	11/9/18	0.00	1.32	HandFinish1		D.R. 18/12/19
160	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC7-3		36 DAS
164	Small Fab	1 pcs	11/9/18	11/9/18	0.00	1.53	Small Fab-6		9-89 36
169	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC5		38 9-89
170	SprayPaint	1 pcs	11/9/18	11/9/18	0.00	1.73	Spray Paint		18-12-20
180	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC14		PD 18-12-21 DAS
190	Small Fab	1 pcs	11/9/18	11/9/18	0.00	1.53	Small Fab-6		DAS
200	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC5		DEC 3 1 2018 6-89
210	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-2		9-89
220	QC21-SA	1 Ea	11/9/18	11/9/18	0.00	0.00	QC21		DEC 3 1 2018

Part Op 100 - 1- Weld D4023-3 cap as per dwg D4464 2- Buff alodine on all edges welded parts.

Descriptions: 112 - 1- Wet install baffles to front and back panel using rivet and Proseal as per dwg A/R Proseal

Batch: 138976

120 - 1- Use fixture to weld D4125 bolws to D4463-13 as per dwg. 2- Tack Weld D4463-3 to side, front a back panel.

123 - Transfer drill and c'sink D4975-1 bracket to bottom bracket, wet install as per dwg Proseal 890B

Batch: 138976 Install hinge wet with proseal as per dwg A/R Proseal 890B Batch: 138976 Install D4000-9 grommets as per dwg, ***D4000-1 FLAT SURFACE MUST BE INSTALL UPWARDS AS PER DWG*** Install

149 Packaging 2-2 1PCS. DEC 17 2018

Plex 10/3/18 11:47 AM Dart.lajeunesse.marie

DAS
70
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
		OTHER : _____			

fitting D4000-1 wet with proseal as per dwg A/R Proseal 890B Batch: 138976
 140 - Weld top D4463-1 using DT9811 and DT9810 Finish welding the rest of the tank.
 143 - ISSUE P/O: 041972 LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2
 150 - 1- Alodine on tank. No alodine inside
 164 - 1- Brush Proseal 890A on all internal sheet metal folds Proseal 8990A Batch: 138976 2- Assemble as per dwg and for D4577-041/-3/-5 access panels install wet with proseal 890B A/R Proseal 890B Batch: 138976
 170 - ***MASK PROIOR PRIME AND PAINT AS PER DWG*** PRIME TEMPO GREY AS PER DWG AND QSI PRIMER BATCH: 5135773 PAINT FLAT GREY AS PER DWG AND QSI PAINT BATCH: 138949
 190 - 1- Install placards, fuel sender, tank support, fuel filler splash guard assy, fuel cap as per dwg 2- Abrade surface with red scotch brite and install cushion using contact cement A/R Contact Cement Batch: M118775
1300L

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3999-7	Corner	1 Ea (1 ea)	90-Start up Operation	5119421-
D4000-5	Fuel Tank Vent Fitting	1 Ea (1 ea)	90-Start up Operation	E158136-
D4023-3	Cap And Flange	1 Ea (1 ea)	90-Start up Operation	5083113
D4125-1	Fwd Sediment Bowl	1 Ea (1 ea)	90-Start up Operation	5120684
D4125-3	Aft Sediment Bowl	1 Ea (1 ea)	90-Start up Operation	511123
D4462-1	Baffle	1 Ea (1 ea)	90-Start up Operation	5102365
D4462-3	Baffle	1 Ea (1 ea)	90-Start up Operation	5102057
D4463-041	Tank Top Assembly	1 Ea (1 ea)	90-Start up Operation	5102084
D4463-11	Tank Front	1 Ea (1 ea)	90-Start up Operation	5117138
D4463-13	Tank Bottom	1 Ea (1 ea)	90-Start up Operation	5102049
D4463-3	Tank Aft End	1 Ea (1 ea)	90-Start up Operation	5102064
D4463-5	Tank Upper Cut Out	1 Ea (1 ea)	90-Start up Operation	5078903 5126861
D4463-7	Tank Fwd End	1 Ea (1 ea)	90-Start up Operation	5092954
D4463-9	Tank Back	1 Ea (1 ea)	90-Start up Operation	5091472
AN3-5A	Bolt	24 Ea (24 ea)	190-Small Fab	PM137963-1
AN3-7A	Bolt	4 Ea (4 ea)	190-Small Fab	5081286
AN3H5A	Bolt	5 Ea (5 ea)	190-Small Fab	5081545
D3997-11	Placard	1 Ea (1 ea)	190-Small Fab	5081534
D3997-17	Placard	1 Ea (1 ea)	190-Small Fab	5081489
D3997-29	Placard	1 Ea (1 ea)	190-Small Fab	5081538
D3997-43	Placard	1 Ea (1 ea)	190-Small Fab	5081539
D3997-5	Placard	2 Ea (2 ea)	190-Small Fab	504854
D4000-045	Fuel Pickup Fitting Assembly	1 Ea (1 ea)	190-Small Fab	E163451
D4000-1	Fuel Supply Fitting	1 Ea (1 ea)	190-Small Fab	5124242
D4000-9	Grommet	3 Ea (3 ea)	190-Small Fab	5124298
D4008-041	Fuel Filler Splash Guard Assembly	1 Ea (1 ea)	190-Small Fab	5128933
D4008-11	Hinge Half	1 Ea (1 ea)	190-Small Fab	5117018
D4057-1	Retaining Ring	3 Ea (3 ea)	190-Small Fab	E16450
D4062-041	Tank Support Assembly	1 Ea (1 ea)	190-Small Fab	5099260
D4404-5	Cushion, Fwd	2 Ea (2 ea)	190-Small Fab	5082388
D4577-041	Fwd Access Panel Assembly	1 Ea (1 ea)	190-Small Fab	E163382
D4577-1	Rear Access Panel	1 Ea (1 ea)	190-Small Fab	5092464
D4577-3	Middle Access Panel	1 Ea (1 ea)	190-Small Fab	5092498
D4968-1	Side Cushion	1 Ea (1 ea)	190-Small Fab	5134926
D4975-1	Bracket	1 Ea (1 ea)	190-Small Fab	5092905
MS20426AD4-4	Rivet	4 Ea (4 ea)	190-Small Fab	PM F125445-4
MS20470AD4-4	Rivet, Universal Head	165 Ea (165 ea)	190-Small Fab	5106821
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	190-Small Fab	FM133077-50
MS21042L3	Nut	4 Ea (4 ea)	190-Small Fab	5132361
NAS1149D0332J	Washer	13 Ea (13 ea)	190-Small Fab	5113751
NAS1149D0363J	Washer	24 Ea (24 ea)	190-Small Fab	501182
D5473-063	Fuel Sender Assembly	1 Ea (1 ea)	190-Small Fab	5140701

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3999-7	1	2	0
	D4000-5	1	6	0
	D4023-3	1	5	0
	D4125-1	1	1	0
	D4125-3	1	1	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

190-Small Fab

D4462-1	1	6	0
D4462-3	1	3	0
D4463-041	1	1	0
D4463-11	1	0	0
D4463-13	1	3	0
D4463-3	1	3	0
D4463-5	1	4	0
D4463-7	1	3	0
D4463-9	1	3	0
AN3-5A	24	288	0
AN3-7A	4	369	0
AN3H5A	5	26	0
D3997-11	1	7	0
D3997-17	1	6	0
D3997-29	1	7	0
D3997-43	1	8	0
D3997-5	2	8	0
D4000-045	1	4	0
D4000-1	1	4	0
D4000-9	3	14	0
D4008-041	1	3	0
D4008-11	1	5	0
D4057-1	3	31	0
D4062-041	1	3	0
D4404-5	2	9	0
D4577-041	1	6	0
D4577-1	1	5	0
D4577-3	1	4	0
D4968-1	1	3	0
D4975-1	1	4	0
D5473-063	1	1	0
MS20426AD4-4	4	3,313	0
MS20470AD4-4	165	5,637	0
MS20470AD4-6	8	998	0
MS21042L3	4	2,921	0
NAS1149D0332J	13	2,319	0
NAS1149D0363J	24	1,899	0

Part Specifications

Specifications could not be found.

Plex 10/3/18 11:47 AM Dart.lajeunesse.marie



Container No: S126968



Part: D4464 - 041

Job No: 184179

Serial No/Batch: S126968

Revision: I

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/12/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041972**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO041972
PO Date: 12/6/18
Due Date: 12/14/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184179	D4464-041	Fuel Tank Assembly -- : Various STC's ISSUE P/O : LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	12/14/18	1 pcs	0 pcs	1 pcs	\$227.00/pcs	\$227.00
2	185376	D212-664-101	Fwd Crosstube - High : TC STC SH01-9 Issue 3, FAA STC SR01298NY 09/01/08, EASA STC EASA.IM.R.S.01304 07/03/06, DGAC MEXICO STC IA-316/2015 15/06/17 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038 LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	-	12/14/18	1 pcs	0 pcs	1 pcs	\$227.00/pcs	\$227.00
	187043			Firmed	-	12/14/18	1 pcs	0 pcs	1 pcs	\$227.00/pcs	\$227.00
Sub Total:							2	0	2		\$454.00
3	185903	D412-664-403	412 Stainless Steel Aft Crosstubes - High : TC STC SH01-9 Issue 3, FAA STC SR01298NY 09/01/08, EASA STC EASA.IM.R.S.01304 07/03/06, DGAC MEXICO STC IA-316/2015 15/06/17	Firmed	-	12/14/18	1 pcs	0 pcs	1 pcs	\$227.00/pcs	\$227.00
	186496			Firmed	-	12/14/18	1 pcs	0 pcs	1 pcs	\$227.00/pcs	\$227.00

Plex 12/7/18 8:54 AM dart.tsimiklis.chrisoula



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041972**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Sub Total:							2	0	2		\$454.00

Grand Total: \$1,135.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/7/18 8:54 AM dart.tsimiklis.chrisoula

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

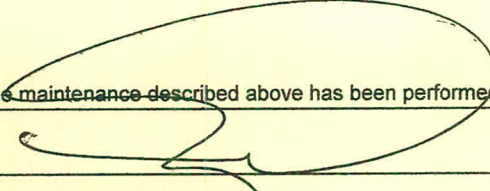
WO #: MWO38511	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO041972
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:**CARRY OUT NDT ON:**

- ✓ 1 FUEL TANK ASSY , P/N# D4464-041 , J/S# 184179 ✓
- ✓ 2 FWD CROSSTUBES , P/N# D212-664-101 , J/S# 185376 , 187043 ✓
- ✓ 2 AFT CROSSTUBES , P/N# D412-664-403 , J/S# 185903 , 186496 ✓

Action Taken:						Date:	Initial/Stamp:
LPI C/O IAW ASTM E-1417M-16						DEC 06 2018	 
NO CRACK FOUND							
3 LEAKS FOUND IN FUEL TANK							
PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142							
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature: 	ACA/SCA Stamp 	Date: DEC 06 2018
Name: RAFIK MELIKIAN		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042049**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO042049
PO Date: 12/14/18
Due Date: 12/18/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184179	D4464-041	Fuel Tank Assembly : Various STC's ISSUE P/O : LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	12/18/18	1 pcs	0 pcs	1 pcs	\$128.63636/pcs	\$128.64
2	187276	D119-796-141	Fwd Crosstube Installation Without Step (No Hardware) : TC STC SH14-45-Issue 1, FAA STC SR03504NY 15/01/28, EASA STC 10052022 Revision 1 15/02/13, DGCA INDIA LoA 07-09/2011-AED (Part) 15/07/16, BRAZIL STC 2015S07-16 15/07/30, CAAP PHILIPPINES LoA 16/05/11, CHINA VSTC0757 16/07/22, RUSSIA STC CT316-A119 16/08/11, DGAC INDONESIA STC SR025 18/02/19 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038Or Issue P/O: _____ LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	-	12/18/18	1 pcs	0 pcs	1 pcs	\$128.63636/pcs	\$128.64

DAS
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9-89

DEC 17 2018

DEC 17 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042049**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
	187278		DEC 17 2018	Firmed	-	12/18/18	1 pcs	0 pcs	1 pcs	\$128.63636/pcs	\$128.64
	187277		DEC 17 2018	Firmed	-	12/18/18	1 pcs	0 pcs	1 pcs	\$128.63636/pcs	\$128.64
	187275		DEC 17 2018	Firmed	-	12/18/18	1 pcs	0 pcs	1 pcs	\$128.63636/pcs	\$128.64
Sub Total:							4	0	4		\$514.55
3	185374	D212-664-101	Fwd Crosstube - High : TC STC SH01-9 Issue 3, FAA STC SR01298NY 09/01/08, EASA STC EASA.IM.R.S.01304 07/03/06, DGAC MEXICO STC IA-316/2015 15/06/17 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038 LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	-	12/18/18	1 pcs	0 pcs	1 pcs	\$128.63636/pcs	\$128.64
	186489		DEC 17 2018	Firmed	-	12/18/18	1 pcs	0 pcs	1 pcs	\$128.63636/pcs	\$128.64
Sub Total:							2	0	2		\$257.27
4	183805	D119-796-241	Aft Crosstube Installation Without Step (No Hardware) : TC STC SH14-45-Issue 1, FAA STC SR03504NY 15/01/28, EASA STC 10052022 Revision 1 15/02/13, DGCA INDIA LoA 07-09/2011-AED (Part) 15/07/16, BRAZIL STC 2015S07-16 15/07/30, CAAP PHILIPPINES LoA 16/05/11, CHINA VSTC0757 16/07/22, RUSSIA STC CT316-A119 16/08/11, DGAC INDONESIA STC SR025 18/02/19 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE***	Firmed	-	12/18/18	1 pcs	0 pcs	1 pcs	\$128.63636/pcs	\$128.64
	187272		DEC 17 2018	Firmed	-	12/18/18	1 pcs	0 pcs	1 pcs	\$128.63636/pcs	\$128.64
	183806		DEC 17 2018	Firmed	-	12/18/18	1 pcs	0 pcs	1 pcs	\$128.63636/pcs	\$128.64
	187271		DEC 17 2018	Firmed	-	12/18/18	1 pcs	0 pcs	1 pcs	\$128.63636/pcs	\$128.64
Sub Total:							4	0	4		\$514.55



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
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PURCHASE ORDER

PO042049

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Grand Total:											\$1,415.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/17/18 1:33 PM dart.tsimiklis.chrisoula

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

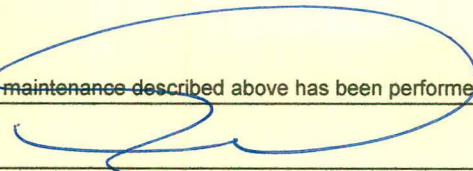
WO #: MWO38591	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO042049
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:**CARRY OUT NDT ON:**

- ✓ 1 FUEL TANK ASSY , P/N# D4464-041 , J/S# 184179 ✓
- ✓ 2 FWD CROSSTUBES , P/N# D212-664-101 , J/S# 185374 , 186489 ✓
- ✓ 4 FWD CROSSTUBES , P/N D119-796-141 , J/S# 187275 , 187276 , 187277 , 187278 ✓
- ✓ 4 AFT CROSSTUBES , P/N# D119-796-241 , J/S# 183805 , 183806 , 187271 , 187272 ✓

Action Taken:						Date:	Initial/Stamp:
LPI C/O IAW ASTM E-1417M-16						DEC 14 2018	 
NO CRACK FOUND NO LEAK FOUND							
PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142							
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature: 	ACA/SCA Stamp 	Date: DEC 14 2018
Name: RAFIK MELIKIAN		

sky service

Work Order Transfer

NO. 00000000000000000000

DATE	TIME	FROM	TO	REMARKS
12/1/2016	10:00	1000	1000	WORK ORDER TRANSFER

WORK ORDER TRANSFER
FROM 1000 TO 1000
DATE 12/1/2016
TIME 10:00
REMARKS WORK ORDER TRANSFER

DATE	TIME	FROM	TO	REMARKS
12/1/2016	10:00	1000	1000	WORK ORDER TRANSFER

DATE	TIME	FROM	TO	REMARKS
12/1/2016	10:00	1000	1000	WORK ORDER TRANSFER